

3-way Ball Valves

Selectomite® 3-way ball valves use 180° operation for diverting flow from one line to another. The handle points to the side port in use; when perpendicular to the side ports, it indicates the shutoff position.



# **Typical Applications**

- · Instrument air lines
- Sampling systems
- 2-way gauge readout of line pressure
- · Manual cylinder actuation

#### **Technical Data**

BODY MATERIAL*	316 stainless steel, brass, Monel®
OPERATING PRESSURE RANGE***	Moderate vacuum** to 6000 psig @ 70° F (414 bar @ 21° C)
OPERATING TEMPERATURE RANGE	7165 Series -40° F to +350° F (-40° C to +177° C) 7177 Series 0° F to +350° F (-18° C to +177° C) 7671, 7673 Series -40° F to +250° F (-40° C to +121° C)
ORIFICE SIZES	0.093" to 0.187" (2.4 to 4.8mm)
Cv FACTORS	0.15 to 0.57
END CONNECTIONS	½" to ½" Gyrolok® ½" to ½" NPT 3 to 8mm Gyrolok®

\* Consult factory for other materials

\*\* Moderate vacuum is 10<sup>-3</sup> to 20 torr. Pressure rating is for inlet through Port 3. For side loading (inlet at Port 1 or 2), see note under How to Order table for each series on page 21 and 22. For differential pressures up to 6000 psig, see Selectomite\* 76 Series 3-way trunnion valves.

\*\*\* Depending on valve series.

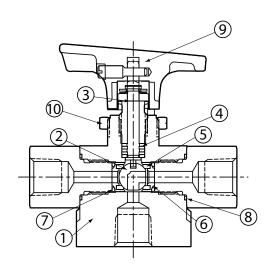
# **Features & Benefits**

- Handle points to port in use or to closed position, providing a visual cue and improved safety.
- Dyna-Pak® packing provides a leak-tight seal with low operating torque in vacuum or high pressure applications, helping to prevent fugitive emissions.
- Dual encapsulated TFE seats and microfinished ball ensure a leak tight seal. This combination provides greater valve reliability.
- TFE seats and washers provide excellent corrosion resistance, providing the correct material for the application.
- A wide variety of HOKE Gyrolok® end fittings or pipe fittings provide the correct fitting option for the application.
- Special High Tolerance NPT Thread

# ball valves

#### **HOKE Incorporated**

# **Materials of Construction**



	DESCRIPTION	BRASS	316 STAINLESS STEEL	MONEL®
1	Body	Brass	316 stainless steel	Monel®
2	Ball	316 stainless steel	316 stainless steel	Monel®
3	Stem	316 stainless steel	316 stainless steel	Monel®
4	Stem packing	TFE/316 stainless steel wafers	TFE/316 stainless steel wafers	TFE/Monel® wafers
5	<b>Seats</b> 7165, 7177 Series 7671 Series 7673 Series	TFE Nylatron® —	TFE — Nylatron®	TFE — —
6	Seat retainers	Brass	316 stainless steel	Monel®
7	<b>Seat washers</b> <sup>†</sup> 7177, 7673 Series 7165 Series 7671 Series	— TFE Buna-N	Viton® TFE —	TFE
8	End fitting gaskets	TFE	TFE	TFE
9	Handle	Nylon	Nylon	Nylon
10	Panel mounting nut	Nickel-plated brass	316 stainless steel	Nickel-plated brass
+ /	Other electomers are a	ailahla upon raquast Con	tact your local distributor	

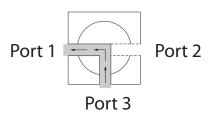
Other elastomers are available upon request. Contact your local distributor

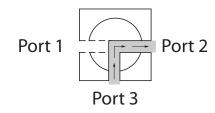
# Pressure vs. Temperature Curve

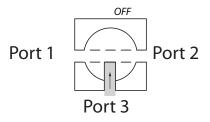
# **PSIG** 6000 **BAR** 414 5000 345 **OPERATING PRESSURE** 4000 276 3000 207 2000 138 1000 69 400 204 0 -18 200 93 **TEMPERATURE** 7165 Valves 7177 Valves 7671 Valves

7673 Valves

# Flow Diagrams 3-way valve







# **Dimensions**

#### Selectomite® 7177 Series

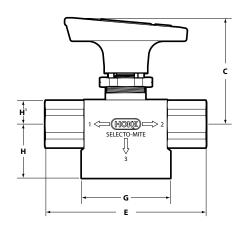
END CONNECTIONS		C	E	G	Н	H¹
1/" Cyrolok®	inch	127/64	21/8	11⁄4	123/32	23/64
⅓″ Gyrolok®	mm	36	73	32	44	9
1/8" female NPT	inch	127/64	21/4	11⁄4	3/4	23/64
78 Terriale NPT	mm	36	57	32	19	9
1/" Cyrolok®	inch	127/64	33/32	11⁄4	113/16	23/64
¼″ Gyrolok®	mm	36	78	32	46	9
2 man Comalak®	inch	127/64	21/8	11⁄4	123/32	23/64
3mm Gyrolok®	mm	36	73	32	44	9
6mm Cyrolok®	inch	127/64	33/32	11⁄4	113/16	23/64
6mm Gyrolok®	mm	36	78	32	46	9

# **Panel mounting**

Panel hole: 19/32" (15.1mm) diameter Panel thickness: 3/16" (4.8mm) diameter

#### Selectomite® 7165, 7671, 7673 Series

END CONNECTIONS		C	E	G	Н	H <sup>1</sup>
⅓″ Gyrolok®	inch	1 <sup>15</sup> /16	37/16	1¾	2	7/16
% Gyrolok	mm	49	87	44	51	11
1/4" Gyrolok®	inch	115/16	35/8	1¾	21/16	7/16
74 Gyrolok	mm	49	92	44	52	11
¼″ female NPT	inch	1¾	3	1¾	15/16	7/16
74 Temale NPT	mm	44	76	44	24	11
3/" Cyrolok®	inch	115/16	3%	13/4	23/16	7/16
3%" Gyrolok®	mm	49	98	44	56	11
3mm Gyrolok®	inch	115/16	37/16	13/4	2	7/16
Sillili Gyrolok	mm	49	87	44	51	11
Creama Camalak®	inch	1 <sup>15</sup> /16	35/8	1¾	21/16	7/16
6mm Gyrolok®	mm	49	92	44	52	11
9mm Cyrolok®	inch	115/16	3%	13/4	23/16	7/16
8mm Gyrolok®	mm	49	98	44	56	11



Dimensions for reference only, subject to change.

#### **Panel mounting**

Panel hole: 57/64" (22.6mm) diameter Panel thickness: 3/16" (4.8mm) diameter

# **How to Order Standard Valves**

## Selectomite® 7165 Series Pressure to 500 psig (34 bar), TFE Seats—TFE Washers

ORDER BY PART NUMBER           END CONNECTIONS         BRASS         316 ST. STEEL         MONEL®         ORIFICE           ½" Gyrolok®         7165G2B         7165G2Y         —         0.093" (2.4mm)           ½" Gyrolok®         7165G4B         7165G4Y         7165G4M         0.187" (4.7mm)           ½" female NPT         7165F4B         7165F4Y         7165F4M         0.187" (4.7mm)           ½" Gyrolok®         7165G8B         7165G8Y         7165G8M         0.189" (4.8mm)	
½" Gyrolok®         7165G2B         7165G2Y         —         0.093" (2.4mm)           ½" Gyrolok®         7165G4B         7165G4Y         7165G4M         0.187" (4.7mm)           ½" female NPT         7165F4B         7165F4Y         7165F4M         0.187" (4.7mm)           ¾" Gyrolok®         7165G6B         7165G6Y         —         0.187" (4.7mm)	
1/4" Gyrolok®       7165G4B       7165G4Y       7165G4M       0.187" (4.7mm)         1/4" female NPT       7165F4B       7165F4Y       7165F4M       0.187" (4.7mm)         3/6" Gyrolok®       7165G6B       7165G6Y       —       0.187" (4.7mm)	Cv
1/4" female NPT       7165F4B       7165F4Y       7165F4M       0.187" (4.7mm)         3/" Gyrolok*       7165G6B       7165G6Y       —       0.187" (4.7mm)	0.15 <sup>‡</sup>
3/8" Gyrolok® 7165G6B 7165G6Y — 0.187" (4.7mm)	0.57
	0.57
1/3" Gyrolok® 7165G8B 7165G8Y 7165G8M 0.189" (4.8mm)	0.57
72 dyrotok 7 103dob 7 103dot 7 103doti 0.103 (4.011111)	0.57
3mm Gyrolok® — 7165G3YMM — 0.093" (2.4mm)	0.15‡
6mm Gyrolok® — 7165G6YMM — 0.187" (4.7mm)	0.57
8mm Gyrolok® — 7165G8YMM — 0.187" (4.7mm)	0.57

NOTE: Maximum differential pressure between side ports is 500 psig (34 barg).

† Orifice restricted by end connection.

#### FOR YOUR SAFETY

IT IS SOLELY THE RESPONSIBILITY OF THE SYSTEM DESIGNER AND USER TO SELECT PRODUCTS SUITABLE FOR THEIR SPECIFIC APPLICATION REQUIREMENTS AND TO ENSURE PROPER INSTALLATION, OPERATION AND MAINTENANCE OF THESE PRODUCTS. MATERIAL COMPATIBILITY, PRODUCT RATINGS AND APPLICATION DETAILS SHOULD BE CONSIDERED IN THE SELECTION. IMPROPER SELECTION OR USE OF PRODUCTS DESCRIBED HEREIN CAN CAUSE PERSONAL INJURY OR PROPERTY DAMAGE.



**HOKE General Purpose Ball Valves** 21

# How to Order Standard Valves (continued)



# Selectomite® 7177 Series Pressure to 2000 psig (138 bar)

TFE Seats—Viton® Washers

	ORDER BY PART NUMBER		
END CONNECTIONS	316 STAINLESS STEEL	ORIFICE	Cv
1/8" Gyrolok®	7177G2Y	0.093" (2.4mm)	0.15 <sup>‡</sup>
⅓″ female NPT	7177F2Y	0.125" (3.2mm)	0.30
1/4" Gyrolok®	7177G4Y	0.125" (3.2mm)	0.30
3mm Gyrolok®	7177G3YMM	0.125" (3.2mm)	0.15‡
6mm Gyrolok®	7177G6YMM	0.093" (2.4mm)	0.15‡

Note: Maximum differential pressure between side ports is 1500 psig (103 bar). ‡ Orifice restricted by end connection.

#### **Selectomite® 7671 Series** Pressure to 3000 psig (207 bar)

Nylatron® Seats—Buna-N Washers

	ORDER BY PART NUMBER		
END CONNECTIONS	BRASS	ORIFICE	Cv
1⁄4" Gyrolok®	7671G4B	0.187" (4.7mm)	0.53
¼" female NPT	7671F4B	0.187" (4.7mm)	0.57
1/2" Gyrolok®	7671G8B	0.188" (4.8mm)	0.53

Note: Maximum differential pressure between side ports is 1500 psig (103 bar).



7673F4Y

#### Selectomite® 7673 Series Pressure to 6000 psig (414 bar)

Nylatron® Seats—Viton® Washers

	ORDER BY PART NUMBER		
END CONNECTIONS	316 STAINLESS STEEL	ORIFICE	Cv
¼″ Gyrolok®	7673G4Y	0.187" (4.7mm)	0.57
1/4" female NPT	7673F4Y	0.187" (4.7mm)	0.57
3%" Gyrolok®	7673G6Y	0.187" (4.7mm)	0.57
1/2" Gyrolok®	7673G8Y	0.187" (4.7mm)	0.66
6mm Gyrolok®	7673G6YMM	0.187" (4.7mm)	0.57

Note: Maximum differential pressure between side ports is 1500 psig (103 bar).



# Selectomite® 76 Series

3-way Trunnion Valves

Developed for high pressure, side-loading applications, the 316 stainless steel trunnion is supported and held securely in position by two composite bearings. Encapsulated Nylatron® seats provide a positive seal, resulting in leak-tight sealing between all ports to 6000 psig differential, reducing operating torque and increasing cycle life. The handle points to the side port in use; when perpendicular to the side ports, it indicates the shutoff position.



# **Typical Applications**

- Compressed natural gas dispensing
- Instrument air lines
- Sampling systems
- 2-way gauge readout of line pressure
- Down hole control systems on offshore drilling platforms

#### **Technical Data**

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BODY MATERIAL*	316 stainless steel, brass, Monel®
MAXIMUM OPERATING PRESSURE @ 70° F (21° C)	7644 Series 6000 psig(414 bar) 7654 Series 2000 psig(138 bar)
OPERATING TEMPERATURE RANGE	7644 Series 0° F to +250° F (-18° C to +121° C) 7654 Series 0° F to +350° F (-18° C to +177° C)
ORIFICE SIZE	0.187" (4.8mm)
Cv FACTOR	0.56
END CONNECTIONS	1/4" to 3/8" Gyrolok® 1/4" female NPT

<sup>\*</sup> Consult factory for other materials

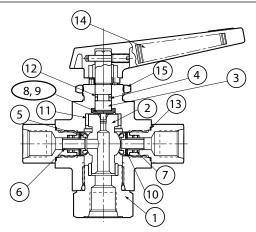
# **Features & Benefits**

- Blowout-proof stem for added safety
- Trunnion design assures leak-tight sealing at full 6000 psig (414 bar) differential pressure for high pressure applications.
- Handle points to port in use or to closed position, providing a visual cue and improved safety.
- Encapsulated dual Nylatron® seats and Viton®stem seals ensure a leak tight seal. This combination provides greater valve reliability.
- Special High Tolerance NPT Thread



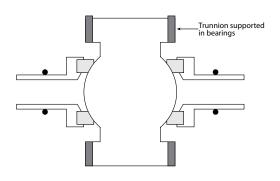
# Selectomite® 76 Series

# **Materials of Construction**



	DESCRIPTION	MATERIAL
1	Body	316 stainless steel
2	Trunnion	316 stainless steel
3	Stem	316 stainless steel
4	Stem packing <sup>†</sup>	Viton®
5	<i>Seats</i> 7644 Series 7654 Series	Nylatron® TFE
6	Seat retainers	316 stainless steel
7	Seat washers <sup>†</sup>	Viton®
8	Thrust washer	Nylatron®
9	Spacer	316 stainless steel
10	Belleville washers	316 stainless steel
11	Bearings	Nylon/TFE
12	Backup ring	TFE
13	End fitting gaskets	TFE
14	Handle	Nylon
15	Panel mounting nut	316 stainless steel

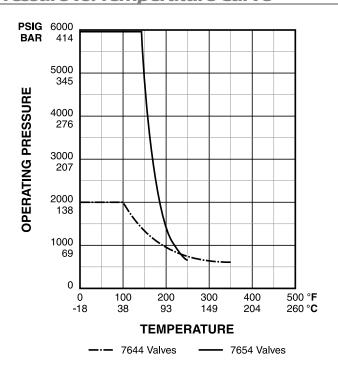
<sup>†</sup> Other elastomers are available upon request. Contact your local distributor.



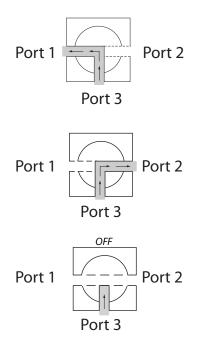
## **Trunnion Design**

While the floating ball is superior in 2-way and many 3-way designs, the trunnion is the preferred choice in 4- and 5-way valves and higher pressure 3-way valves because of the fluid dynamics. The design of the trunnion allows it to be secured in position with composite bearings, assuring a very precise relationship between the trunnion and seats. As a result, trunnion 3-, 4- and 5-way valves have few limitations on pressure ratings.

# Pressure vs. Temperature Curve



# Flow Diagrams 3-way valve



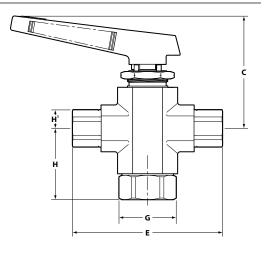
# Selectomite® 76 Series

# **Dimensions**

END CONNECTIONS		C	E	G	Н	H <sup>1</sup>
1⁄4″ Gyrolok®	inch	21/2	4	11/8	2¾	29/32
	mm	64	102	27	70	23
¼″ female NPT	inch	21/2	35/16	11//8	1%16	29/32
	mm	64	84	27	40	23
³%″ Gyrolok®	inch	21/2	41/16	11/8	225/32	29/32
	mm	64	104	27	71	23

#### Panel mounting

Panel hole =  $\frac{5\%4}{4}$  (22.6mm) diameter Panel thickness =  $\frac{3}{16}$ " (4.8mm) diameter



# How to Order Standard Valves

# Selectomite® 7644 Series Pressure to 6000 psig (414 bar)

Nylatron® Seats for service to 250° F (121° C)

	ORDER BY PART NUMBER		
END CONNECTIONS	316 STAINLESS STEEL	ORIFICE	Cv
1/4" Gyrolok®	7644G4Y	0.187" (4.7mm)	0.56
1⁄4" female NPT	7644F4Y	0.187" (4.7mm)	0.56
3%" Gyrolok®	7644G6Y	0.187" (4.7mm)	0.56

# Selectomite® 7654 Series Pressure to 2000 psig (138 bar)

TFE Seats for service to 350° F

	ORDER BY PART NUMBER		
END CONNECTIONS	316 STAINLESS STEEL	ORIFICE	Cv
1⁄4" Gyrolok®	7654G4Y	0.187" (4.7mm)	0.56
¼″ female NPT	7654F4Y	0.187" (4.7mm)	0.56

# 7644F4Y

#### FOR YOUR SAFETY

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# Ordering Options

# **Electric and Pneumatic Actuators**

For remote control of Selectomite® 76 Series valves, order an electric or pneumatic actuator. Electric actuators are supplied in either 115 VAC or 24 VDC with weatherproof or explosion-proof housings. Pneumatically actuated ball valves using HOKE's rack and pinion actuator can be used for both 90° and 180° double acting and spring return applications. Refer to HOKE's Actuator Catalog (79005) or contact your local factory-authorized distributor for more details.

#### **Spare Parts**

Spare parts and repair kits are available for all ball valves. Please contact your distributor for specific information.

#### Cleaning and Testing

When ordering, please specify if oxygen cleaning or helium leak testing is required.

#### **Additional Sizes**

Additional sizes and options are available on special request. Please consult your local HOKE distributor.

